



MAKERS OF **ACUSHNET RUBBER**
OF PRECISION • QUALITY • SERVICE • RELIABILITY • INNOVATION

O-Ring Prototype Tooling

Rapid Sample Tooling - .139 CS max*	Maximum Pieces Delivery	Tooling Details
.0 - .250" ID (0 - 6.350 cm)	240	10 Working days, \$ 3,500
.251 - .500" (6.375 - 12.700 cm)	160	10 Working days, \$ 3,500
.501 - 1.500" (12.725 - 38.100 cm)	30	10 Working days, \$ 3,500
1.501 - 2.500" (38.125 - 63.500 cm)	20	10 Working days, \$ 3,500
4.001 - 8.000" (101.625 - 203.200cm)	N/A	

**Larger than .210" cross section will have to be reviewed before quoting*

Rapid Sample Tooling (One time run only, tools made with soft steel)

- Functional samples only
- No surface treatment (does not replicate production tooling)
- Parts 100% to size (No CpK/PpK, only within accepted tolerance)
- Must be from an existing thermoset compound
- No PPAP will be issued
- No external PTFE coating

Contact Precix Sales & Marketing if further clarification is needed.

12 x 12" Prototype Tooling - .210 CS max*	Maximum Pieces	Tooling	Sample Cost
.0 - .250" ID (0 - 6.350 cm)	880	4 Weeks, \$ 1,980	\$250
.251 - .500" (6.375 - 12.700 cm)	420	4 Weeks, \$ 1,980	\$250
.501 - 1.500" (12.725 - 38.100 cm)	90	4 Weeks, \$ 1,980	\$250
1.501 - 2.500" (38.125 - 63.500 cm)	40	4 Weeks, \$ 1,980	\$250
4.001 - 8.000" (101.625 - 203.200cm)	10	4 Weeks, \$ 1,980	\$250

**Larger than .210" cross section will have to be reviewed before quoting*

12 x 12" Prototype Tooling (Re-order amounts will be reviewed on a per request basis.

Tool is made with standard tool steel)

- Functional samples only
- O-Ring surface will replicate production product
- Parts 100% to size (No CpK/PpK, only within accepted tolerance)
- Must be from an existing thermoset compound
- No PPAP will be issued
- PTFE or Velix III coating available for extra charge (Sales & Marketing to provide quote) and lead-time (additional 3 weeks). Velix I or II is available @ no charge and no lead-time extension.

Contact Precix Sales & Marketing if further clarification is needed.